

## BIN ENTRY PERMIT

Date issued: \_\_\_\_\_ Time: \_\_\_\_\_ AM/PM Expires: \_\_\_\_\_ AM/PM  
 Site location: \_\_\_\_\_ Bin or structure to be entered: \_\_\_\_\_  
 Purpose of entry: \_\_\_\_\_ Products stored in bin or structure: \_\_\_\_\_  
 Entrants(s): \_\_\_\_\_ Observer: \_\_\_\_\_

YES

1	All mechanical, electrical, hydraulic, and pneumatic equipment have been disconnected, locked-out and tagged, blocked-off, or otherwise prevented from operating by other equally effective means.
2	<p>Atmospheric testing (when the employer has reason to believe they may be present)</p> <p>a. Combustible gases and vapors</p> <p>b. Toxic agents</p> <p>c. Oxygen testing (unless there is continuous natural air movement or continuous forced-air ventilation)</p> <p><b>Atmospheric checks</b></p> <p>Time ____:_____M</p> <p>Oxygen _____ (19.5% - 23.5%)</p> <p>Explosive _____ %LEL (&lt;10%) (if suspected to be present)</p> <p>Toxic _____ PPM (if suspected to be present)</p> <p>Toxic agent present _____</p> <p>Tester's signature _____</p> <p>If any of the above are outside the recommended limits, ventilation shall be provided until the unsafe condition or conditions are eliminated, and shall be continued as long as there is a possibility of recurrence while the structure is occupied. Recheck Atmosphere after ventilation.</p> <p>If toxicity or oxygen deficiency cannot be eliminated by ventilation, shall wear an appropriate respirator.</p> <p><b>"Walking down grain" and similar practices where an employee walks on grain to make it flow within or out from a grain storage structure, or where an employee is on moving grain, are prohibited.</b></p> <p>*If employee enters a grain storage structure from a level at or above the level of the stored grain or grain products, or whenever an employee walks or stands on or in stored grain of a depth which poses an engulfment hazard.</p>
3	Body harness with lifeline, or a boatswain's chair, lifeline positioned to prevent the employee from sinking further than waist-deep in the grain*.
4	Observer, equipped to provide assistance, stationed outside the bin, silo, or tank being entered.
5	Observer trained in rescue procedures, including notification methods for obtaining additional assistance.
6	Communications (visual, voice, or signal line) maintained between the observer and employee entering the bin, silo, or tank. Type _____
7	Equipment for rescue operations which is specifically suited for the bin, silo, or tank being entered on site and available.
8	Area has been checked for bridging conditions, bins, silos, or tanks shall not be entered underneath a bridging condition, or where a buildup of grain products on the sides could fall and bury them.
9	Entrant trained on safe bin entry procedures.

Signature of entry supervisor \_\_\_\_\_

**This permit shall be kept on file until completion of the entry operation**