



# Grain Bin Standards...

The Saga Continues

# ASABE and x624

- Last year .....
- Meeting to discuss what we wanted it to look like and what the next steps would be
- Much input....from many sources
- Harmon Towne, Dan Wambeke, and Carol Jones penned the draft(s) with Harmon carrying the load
- Proposed through SE committees in ASABE

# ASABE and x624

- Review panel of many was assembled to get proper representation of the stakeholders
- Vote: 13 approved, 13 disapproved, a couple of no votes and a couple of abstentions....Comments in abundance

# ASABE and x624

- Comment overview:
  - Separate procedural topics from structural “engineered” topics
  - Better define terms
  - Divulge where quantification of weight limits and sizes come from and reference outside standards and sources

# ASABE and x624

- Structural categories
  - Roof access openings
  - Side door access
  - Anchor points
  - Ladders/cages
  - Platforms
  - Davit arms
  - Signage
  - Kind of bins to include

# ASABE and x624

- Procedural categories
  - Placement of roof access openings/manways
  - Rescue vs prevention prescriptions
  - Lock out tag out procedures
  - Safety messages
  - Platforms and outside steps
  - Outside anchor points
  - Personnel use and management of lifelines
  - Training and instructions for bin management and use
  - PPE for personnel
  - Bin entry procedures

# ASABE and x624

- Where to go from here????
- All comments must be addressed and satisfied
- Redraft with comments and vote again