Real Threats – *versus* – Perceived Threats

What is *really* killing (and/or) seriously injuring the majority of the people in the grain industry?

**Real Threats:**  
- __ Grain Entrapments  
- __ Falls  
- __ Traffic Accidents  
- __ Electrocutions  
- __ _____________________

**Perceived Threats (by some):**  
- __ Sweep Augers - ??  
- __ Atmospheric Conditions  
- __ Haz Com  
- __ Lockout & Tag  
- __ Gap between Tool Rest & Bench Grinding Wheel  
- __ _____________________

The grain industry should be focusing on three primary issues for grain entrapment:

1. **Training:**  
   We need to provide actual “hands-on” training initially, which we refer to as **Awareness Level** Training, which should be followed up by a brief refresher every year thereafter.

2. **Bin Entry Equipment:**  
   The employer should furnish:  
   - __ Decent – Class III – Rescue type harnesses  
   - __ Solid Anchorage points (preferably overhead)  
   - __ Bin Entry Kit < Need to secure and control life-line >

3. **Drills & Exercises with Regional Emergency Rescue Response Teams:**  
   Do you have a competent rescue team in your area that can respond in a “timely manner” to any potential grain entrapment incident? If not, you should try to form such a team in your region and practice with them annually.